



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3257-1
Job Sheet 174074



Part No: D3257-1

Job Qty: 10 ea

Part Name: Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP: A 04.04.14 New issue KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/29/18	0.00	0.00	Start Up Machining-2		
100	Bandsaw	10 pcs		3/29/18	0.00	0.01	Bandsaw1		DAS
110	CNC Vertical Machining	10 pcs		3/30/18	0.58	10.00	HAAS1-3		54
120	QC	10 pcs		3/30/18	0.00	0.00	QC2 Machining-2		9-89
130	QC	10 pcs		3/30/18	0.00	0.00	QC8 Machining-2		
140	Packaging	10 pcs		3/30/18	0.00	0.00	Packaging3-1	51628	APR 04 2018
150	QC21-SA	10 Ea		3/30/18	0.00	0.00	QC21		APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B0.500X0.500	AISI 303 Bar .500 x .500	1.0920 ft (.1092 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B0.500X0.500	1	14	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 3:34 PM Dart.Gagnon.Michelle

AEROSPACE

NO. 2057546

Mail: U3257-1

Serial No./Date

Revision: 5057546

Inspector:

Haykesbury, ON K6A 1K7
CANADA
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Date: 04/02/16

DART AEROSPACE LTD		Work Order:	174074
Description: Fitting		Part Number:	D3257-1
Inspection Dwg: D3257 Rev: B			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	Audited by:	Preliminary Approval:
Date: 18/04/02	Date:	Date:

Rev	Date	Change	Revised by	Approved
A	04.12.10	New Issue	KJ/JLM	
B	05.06.20	0.455 dimension removed	KJ/JLM	
C	12.05.15	Dimensions revised per Dwg Rev B	KJ	